

Work Order ID 72026

Monday, July 18, 2011 9:54:36 AM



Page 1

Item ID: D3368-041

Accept



Setup Start



Revision ID:

Item Name: Tail Rotor Pedal Disabling Kit

Stop



Start Date: 7/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

D3368

Rev B

100



Small Fab

Small Fab

Memo

Set Up/
Run Hours

Tool ID

Tool #

Plan

Accept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

0.00

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

Work Order ID 72026

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Page 2

Item ID: D3368-041

Accept



Setup Start



Revision ID:

Item Name: Tail Rotor Pedal Disabling Kit

Stop



Start Date: 7/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120

Operation
Description

Identify as per dwg & Stock Location: _____

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

Packaging

Memo

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Picklist Print

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Page 1

Work Order ID: 72026



Parent Item: D3368-041



Parent Item Name: Tail Rotor Pedal Disabling Kit

Start Date: 7/18/2011

Required Date: 7/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3368-041		Manufactured	No				Each	0.0000		1			

Tail Rotor Pedal Disabling Kit

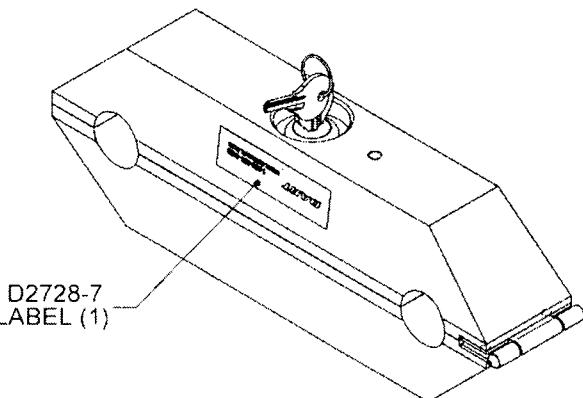
D3373-7KA

45740

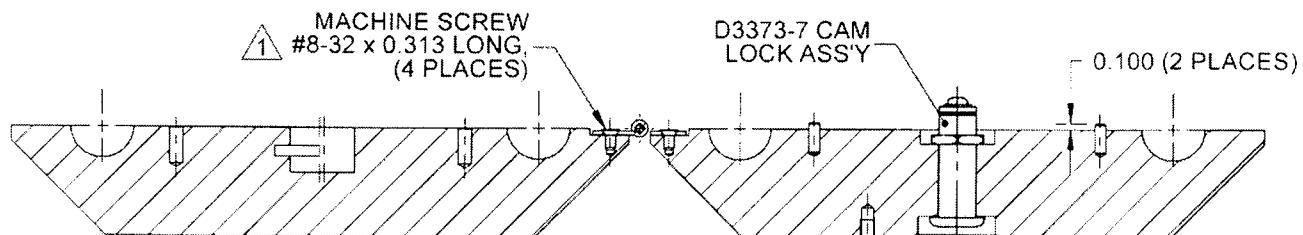
B 22160 81167/10



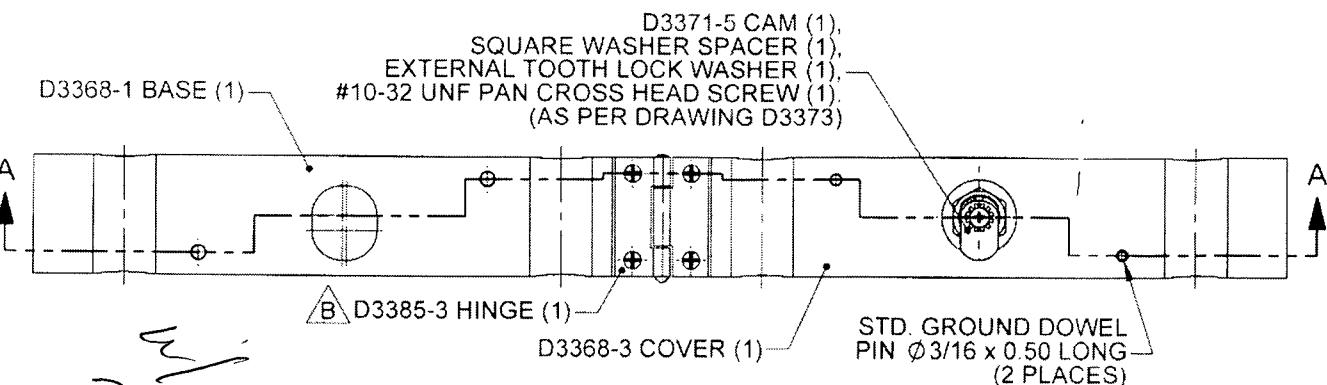
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	D3368	REV. B SHEET 1 OF 3
DATE	05.03.22	TITLE	PEDAL LOCK	SCALE 1:3
A	05.01.19	NEW ISSUE		
B	05.03.22	D3385-3 WAS D3385-1		



PEDAL LOCK SHOWN LOCKED WITH KEY



SECTION A-A



D3368-051 PEDAL LOCK ASSEMBLY

NOTES:

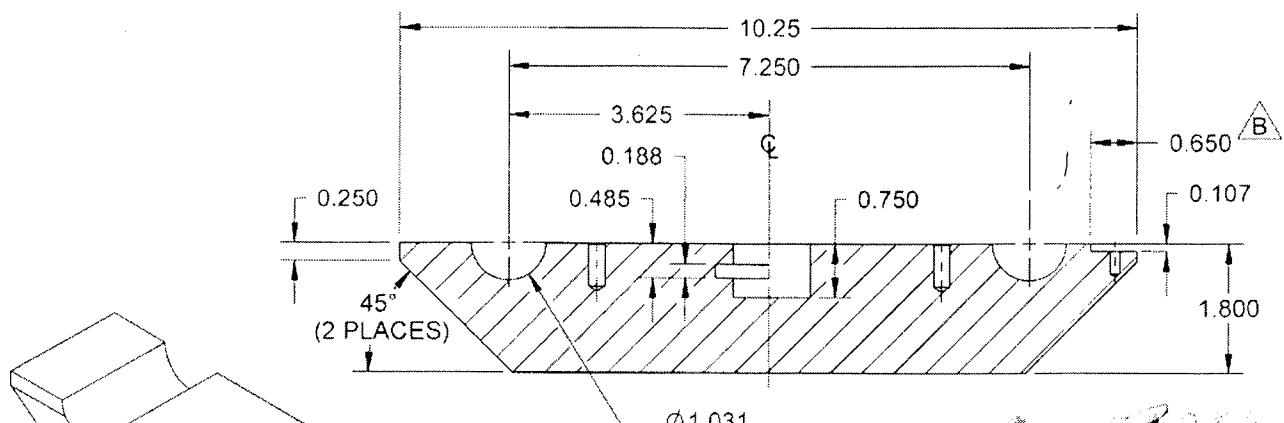
- 1) POSSIBLE SUPPLIER: SPAENAU P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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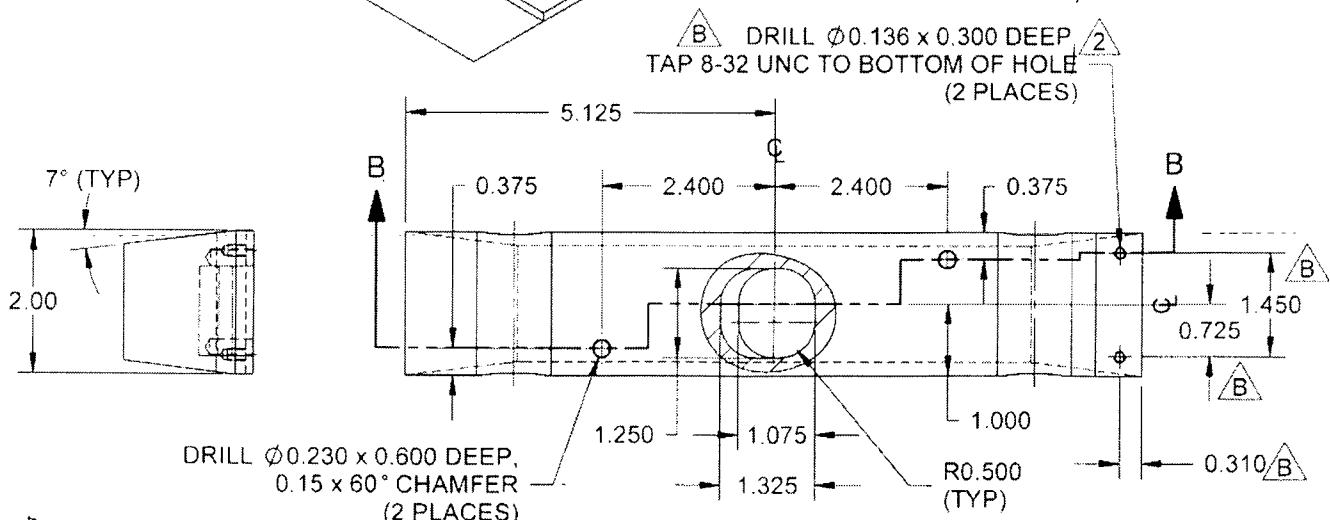
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CHECKED H	APPROVED MD	DRAWING NO. D3368	REV. B SHEET 2 OF 3
DATE 05.03.22	TITLE PEDAL LOCK	SCALE 1:2.5	



SECTION B-B



D3368-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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CHECKED

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DRAWING NO.

D3368

REV. B

DATE

05.03.22

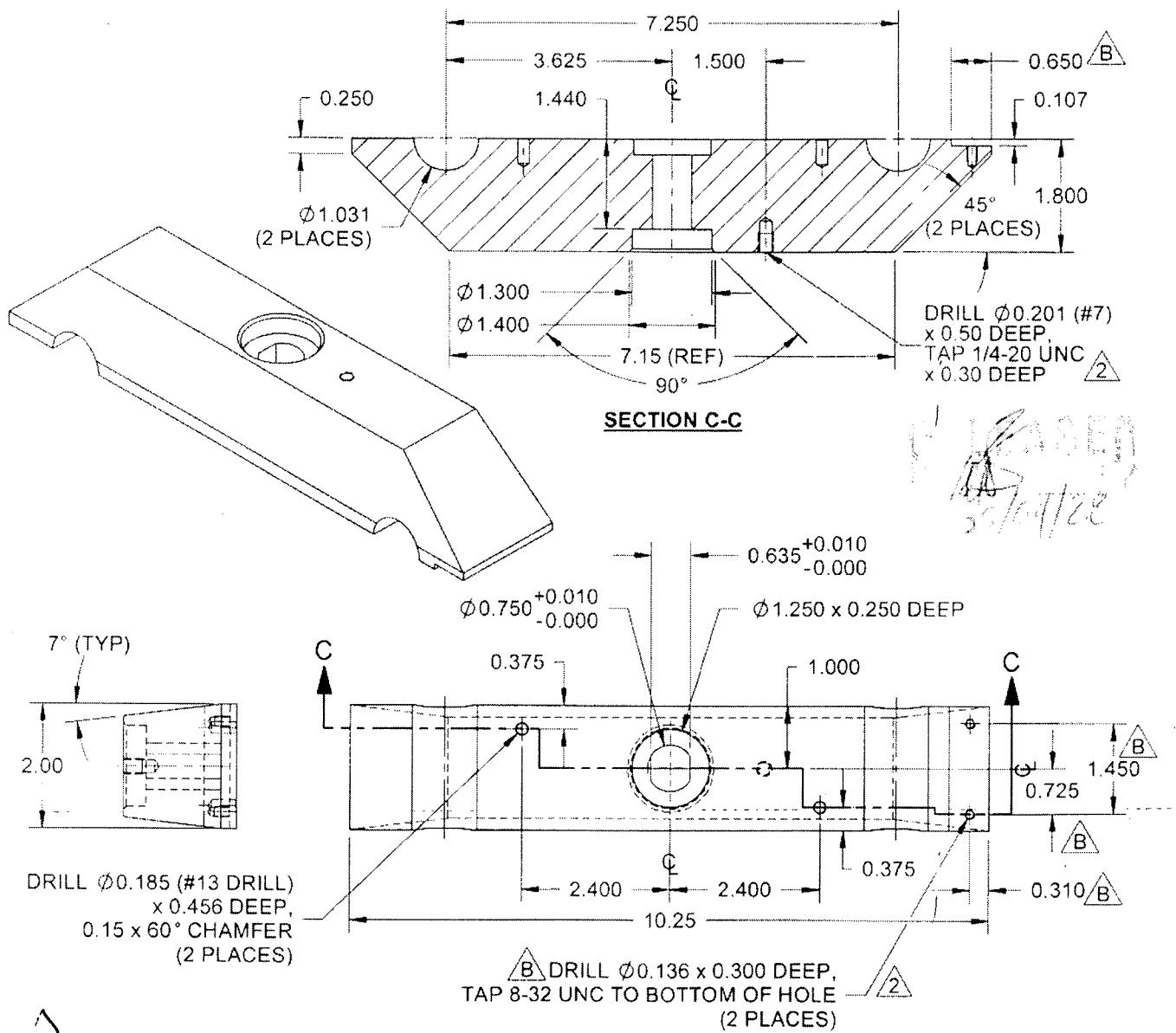
TITLE

PEDAL LOCK

SHEET 3 OF 3

SCALE

1:25



D3368-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
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- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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